



Vintage: 2008  
Varietal: Chardonnay  
Appellation: Santa Maria Valley  
Special Designations: *Reserve*  
Grower/Ranch: 79% Bien Nacido, 21% Sierra Madre □  
Produced and Bottled by: Rusack Vineyards, Solvang California  
Bottling Date: July 14, 2009  
Cases Produced: 338  
Bottle Size: 750ml  
Retail Price: \$32.00 per bottle  
Release Date: Winter 2009 / Spring 2010

Winemakers Tasting Notes: Long before Chardonnay was widely produced throughout the United States, a small band of vintners from Santa Maria were experimenting with this classic varietal. They discovered that Santa Maria's long, cool growing season and maritime influences create Chardonnays of greater dimension. Our Reserve reflects these qualities, and is tinged with the scent of Fuji apple, Meyer lemon, and fresh pineapple.

Optimum Storage Conditions: Constant temperature, 55-58° F, darkness  
Aging Potential: To enjoy young fruit aromas, consume within 1-2 years of bottling date. For extended aging under ideal conditions, consume within 2-5 years of bottling date.

Fermentation: Barrel fermented, approximately 100% malolactic.  
Lees stirred for four months.

Aging: 100% French oak (71% new) for 9 months.

Bottle Analysis: Unfiltered

Alcohol: 14.2%

Residual Sugar: 0.06%

pH: 3.25

TA: 0.659 g/100 ml

## RUSACK VINEYARDS

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